

DC MCCB

UEM1E-320



INTRODUCTION

Hongfa, (Shanghai Stock Exchange: 600885), founded in 1984, has been adhering to the enterprise spirit of “persevere for progress, strive for excellence”, and has built a complete industry system with complete categories and supporting facilities. At present, Hongfa has more than 30 subsidiaries and has established three districts of R & D and production bases. Its products cover various categories, such as medium and low voltage products, relays, high and low voltage switchgear, capacitors, precision parts and automation equipment.

Xiamen Hongfa Electrical Safety & Controls Co., Ltd. is a wholly-owned subsidiary of Hongfa, which specializes in R & D, design and manufacture medium and low voltage products. Its distribution apparatus, terminal apparatus, control apparatus and other products are widely used in real estate, electric power, new energy, industry, HVAC, transportation, information and other fields.

In the United States, Europe, Southeast Asia and other regions, Hongfa has established localized marketing and service networks with global market operation and technical service. Relying on professional and rigorous technical support, fast response and all-round service, safe and reliable product quality and high cost performance, Hongfa has reached business cooperation relationship with many global top 500 enterprises and other well-known enterprises, such as Enel, GE, Honeywell, Carrier, Trane, Johnson Controls, Danfoss, State Grid, China Southern Power Grid, CRRC, China Mobile, China Unicom, etc.



Sunban Industrial Park



Donglin Industrial Park



Haicang Industrial Park



Zhongjiang Industrial Park



Zhangzhou Industrial Park



Zhoushan Industrial Park



Xi'an Factory

In terms of technology R & D and manufacturing, taking the national enterprise technology center as the platform, Hongfa has set up postdoctoral research workstation, academician and expert workstation. Now it has developed into a leading scientific research and production base in the industry. From product development, mold manufacturing, parts manufacturing, automated product assembly and online testing, Hongfa has successfully built an integrated whole industry chain of medium and low voltage products. In terms of product testing, Hongfa testing center has passed the certification of VDE, UL, CNAS and other international organizations, and has complete testing and analysis equipment for low-voltage products, such as 50kA ultimate short circuit test, 8kA electrical life test, 80kA characteristic test, mechanical simulation and testing system, electro-magnetic simulation and testing system.

Hongfa always adheres to the policy of "focused on the market, winning through quality", and has a completed quality assurance system. Its products have passed UL / CUL, VDE, CQC, CCC and other international safety certification. In the process of quality management, Hongfa actively implements the advanced quality concept, constantly improves the quality management system, continuously promotes the product process quality control and testing, strengthens the supply chain management, and is committed to providing each customer with high-quality products and creating greater value.

Advanced technology and strict quality control have created Hongfa's brand strength. Hongfa is willing to work hand in hand with global customers to share the convenience and well-being brought by science and technology.

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NOTE:

The contents and data in this catalogue are not binding. We reserve the right to modify the contents of this document on the basis of technical development of the products, without prior notice. The real order requirements and technical agreements shall prevail.

Product Overview

Scope of application

The UEM1E-320 DC MCCB is applicable in the power distribution circuits with a maximum rated operating voltage of DC1500V and a rated operating current from 200A to 320A, and take the role of protection circuits and equipment from being damaged by overload and short circuit, etc. The product can be used in DC power distribution systems such as new energy, DC energy storage power supply, power systems, rail transit, and electric trams, etc.

The product can be equipped with accessories such as shunt trip, auxiliary contact, and manual operating mechanism.

Product features

- High breaking capacity: each pole has the capacity of breaking DC1500V circuit.
- Zero arcing: improve product usage safety
- Low temperature rise: no deration under the ambient temperature of 55 °C ;
- Small size: compact and space saving

Appearance



Certificates of compliance

	UL	UL489SC
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Standard operating environment and installation conditions

Operating temperatur

- Operating ambient temperature range: $-40\text{ }^{\circ}\text{C}\sim+80\text{ }^{\circ}\text{C}$ (If the temperature is higher than $55\text{ }^{\circ}\text{C}$, deration shall be considered, but if it is lower than $40\text{ }^{\circ}\text{C}$, capacity increasing shall be considered)
- Storage temperature range: $-40\text{ }^{\circ}\text{C}\sim+80\text{ }^{\circ}\text{C}$
- Humidity: 5% ~ 85%RH
- Storage method: The circuit breaker is stored in an inner package box
- Storage period: less than 18 months
- How to operate if the product is stored beyond the storage period: Open the packaging box, observe the oxidation status of the wiring terminals. If there is no oxidation, open and close the switch dis-connector 10 times, and test whether the incoming and outgoing wire terminals are conductive. If they are conductive, they can be used normally; If the wiring terminals are severely oxidized, it is recommended not to use them anymore.
- Pollution level of accessories installed in circuit breakers: Level 2 Pollution level: level 3, and the built-in accessories inside the MCCB is level 2.
- IP degree: IP20
- Installation category: The main circuit is III, and the auxiliary and control circuits are II.
- Installation condition: The circuit breaker can be installed vertically or horizontally; Wiring is usually up in down out, but down in up out is also ok. And the external magnetic field of the installation site should not exceed 5 times the geomagnetic field in any direction
- The performance of UEM1E-320 MCCB will not be affected by altitude within an altitude of 2000 meters. When the altitude is above 2000m, with the altitude increasing, atmospheric composition, cooling performance, insulation performance, and air pressure may change. At this time, the performance of the MCCB will decrease, mainly on some main parameters, such as maximum operating voltage, rated operating current, and dielectric strength.

Technical Parameter

Part Number Description

	UE	M	1E	- 320	H	/320	-2	3	00	0	1	W	-Z4
Manufacturer code: HESC													
Product code: MCCB													
Design code: New energy industry													
Frame rating: 320													
Breaking capacity: H: High breaking capacity													
Rated current: 200A, 250A, 275A, 300A, 320A													
Number of poles: 2P													
Tripping unite type: 2: Electromechanical protection; 3: Thermal+electromechanical protection													
Built-in accessory: 00: No accessories 20: Auxiliary contact; 10: Shunt trip; 40: Auxiliary contact+shunt trip													
Built-in accessory voltage: 0: No voltage 1: AC220V; 2: AC380V; 3: DC24V; 4: DC110V; 5: DC220V; Note: No voltage demand indicates that the product is not equipped with a shunttrip													
Application type code: 1: For power distribution protection; 2: For motor protection;													
Extended function: With zero arc function;													
Mode of operation mechanism: Blank:without manual operating mechanism Circular manual handle: Z4: SC2-Y type (The long handle is used by default) Square manual handle Z3: SC2-F type (The long handle is used by default)													

Example:
UEM1E-320H/320-230001W-Z4: UEM1E MCCB, frame rating of 320A, breaking capacity of H, rated current of 320A, 2P, thermal+electromechanical protection, no built-in accessory, no built-in accessory voltage, for power distribution protection, with zero arc function, manual operating mechanism of SC2-Y round handle

Accessory Type

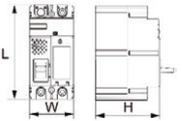
	SHT1	-400	R	Y	/ AC220V
Accessory type: SHT1/Shunt trip: SHT1 Auxiliary contact: AX1					
Frame rating: 400					
Installation position: R: on the right side					
Wiring method: Y: lead-wire type					
Operating voltage of shunt trip: AC220V; AC380V; DC24V; DC110V; DC220V					

Example:
SHT1-400RY/AC220V: shunt trip of 400A frame rating, to be installed on the right side, lead wire type, operating voltage of AC220V
AX1-400RY: auxiliary contact of 400A frame rating, to be installed on the right side, lead wire type

Accessory Type Table

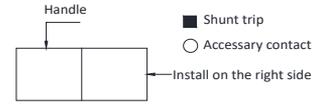
Built-in accessory			External accessory		
Shunt trip	SHT1		Zero arc terminal cover	HTC	
Auxiliary contact	AX1	1 Auxiliary contact	Manual operating mechanism	SC2-Y	Non-centered type, round handle

Main technical parameters (UEM1E-320 MCCB)

Frame rating (A)	320		
Rated current I_n (A)	200, 250, 275, 300, 320		
Number of poles	2		
Rated insulation voltage U_i (V)	1500		
Rated operating voltage U_e (Vd.c.)	1500		
Power frequency withstand voltage U (Vd.c.)	3820		
Rated impulse withstand voltage U_{imp} (kV)	12		
Pollution degree	3		
short circuit breaking capacity (kA)	18 (τ 0.63:8ms)		
Arc distance (mm)	0 (with zero arc terminal cover)		
Electrical life (number of times)	1000(200), 400(250 and more)		
Mechanical life (number of times)	1000(200), 400(250 and more)		
Outline dimensions (mm)		L	205
		W	96
		H	135
Accessory	Shunt trip	√	
	Auxiliary contact	√	
	Manual operating mechanism	√	
Protection function	Overload, short circuit		
Weight (kg)	3.8		

Technical Parameter

Accessory code



Accessory code	Accessory name	Installation position
00	No accessories	—
20	Auxiliary contact	
10	Shunt trip	
40	Auxiliary contact / Shunt trip	

Protection characteristics

Inverse time action characteristics of overcurrent protection for UEM1E-320 MCCB

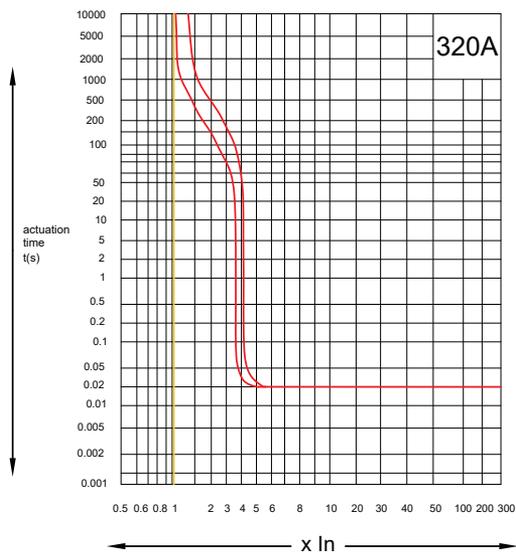
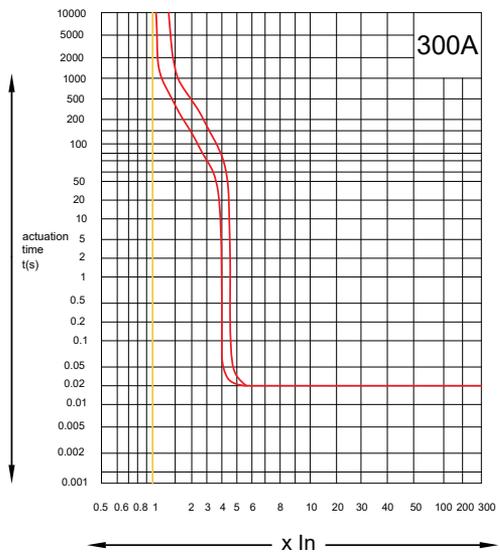
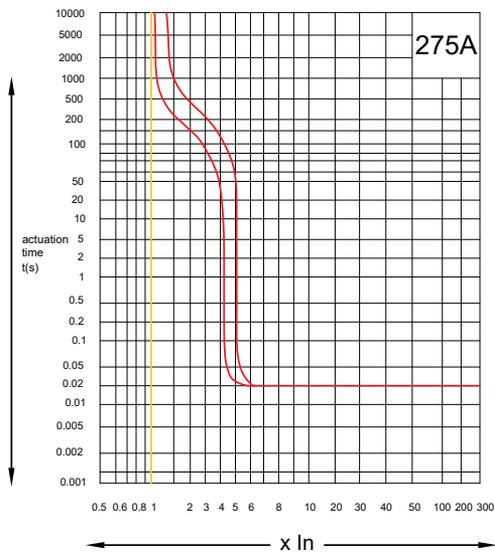
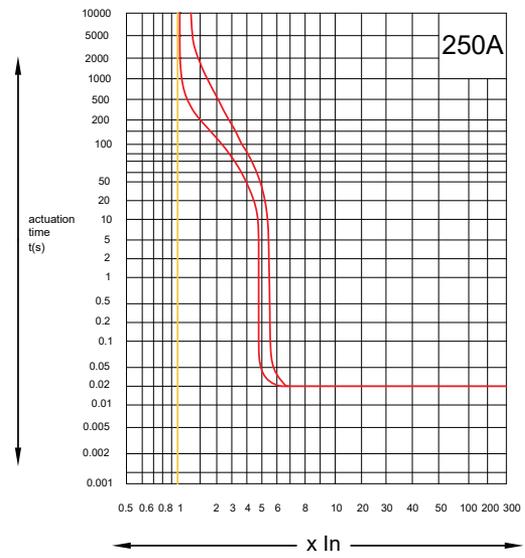
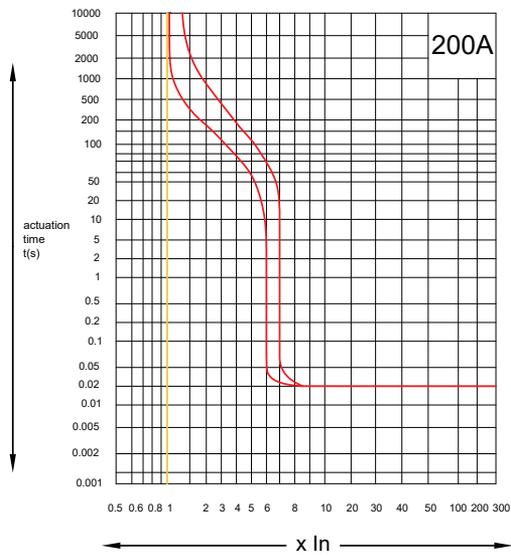
-Action characteristics for power distribution protection

UEM1E-320 action characteristics

Serial number	Protection characteristic type	Name of test current	Conventional Time		Initial state
			151≤In≤225	226≤In≤400	
1	Overload Long Delay	Single pole 2In calibration	< 10min	< 12min	Cold state
		1.35In calibration	< 2h	< 2h	Cold state

Note: The setting value for instantaneous bipolar testing is 1400A, and the setting value for single pole tripping is 3000A. If customers require different tripping multiples, they need to communicate with our company in advance when placing an order

Tripping curve



Technical Parameter

Connecting wire requirement

The cross-sectional area of wire and the corresponding rated current are shown in the table below.

Rated current (A)	250	315/350	400
Cross-sectional area(mm ²) of the wire	120	185	240

Derating factor

Derating factor with environmental temperature changing.

Ambient air temperature	+40°C	+45°C	+50°C	+55°C	+60°C	+65°C	+70°C	+75°C	+80°C
Correction factor of operating current	1	1	1	1	0.963	0.915	0.89	0.872	0.86

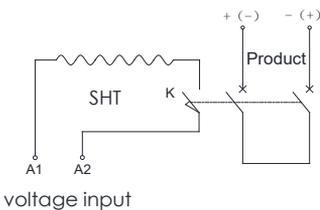
Altitude (m)	2000	2500	3000	3500	4000	5000
Operational current correction factor	1	0.988	0.973	0.954	0.933	0.886
Operational voltage correction factor	1	1	1	1	1	1
Power frequency withstand voltage correction factor	1	1	1	1	1	1

Accessory and function

Built-in accessory

Shunt trip

- The shunt trip is used to remotely control the opening of the circuit breaker
- When the applied voltage on the shunt trip is 70% to 110% of the rated control voltage of the shunt trip, the shunt trip should reliably trip the circuit breaker.

Appearance diagram	Wiring diagram
	 <p>voltage input</p>

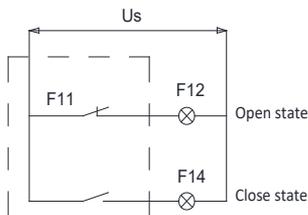
Voltage(V)	Power-on time (ms)	Power (W)	The time from the energization of the shunt trip to the complete separation of the contacts (ms)
DC24	< 50	< 20	< 20
DC220	< 50	< 20	< 20
AC220	< 50	< 20	< 40
AC380	< 50	< 30	< 40

- Auxiliary contact is used to automatically control the control circuit of circuit breakers. Such as signal indication of the opening and closing status of circuit breakers
- Rated operating voltage: AC 50Hz, 220V or 380V; DC 220V.

Technical parameters of auxiliary contact

Type	Frame rating	Conventional thermal current $I_{th}(A)$	Rated operating current $I_a(A)$	
			AC380V	DC220V
Auxiliary contact	$\leq 400A$	3	0.30	0.15
Minimum switching capacity	24V, 100mA			

Auxiliary contact wiring diagram

Circuit breaker state	Auxiliary contact state	Wiring diagram of one auxiliary contact
The circuit breaker is in the "closed" position	One auxiliary contacts: 	
The circuit breaker is in the "open" position	One auxiliary contacts: 	

Accessory and function

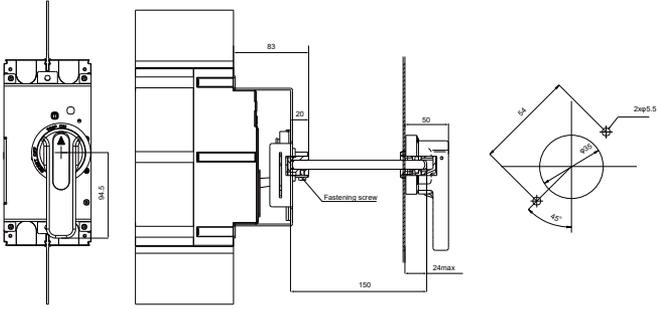
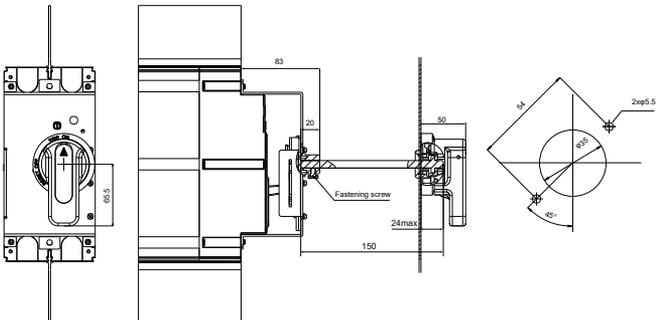
External accessory

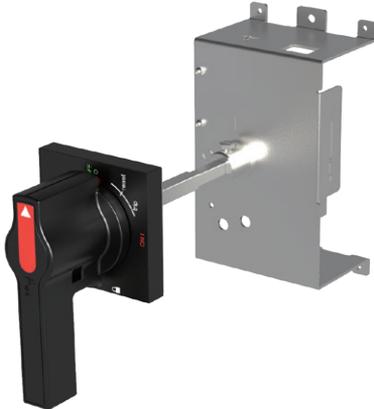
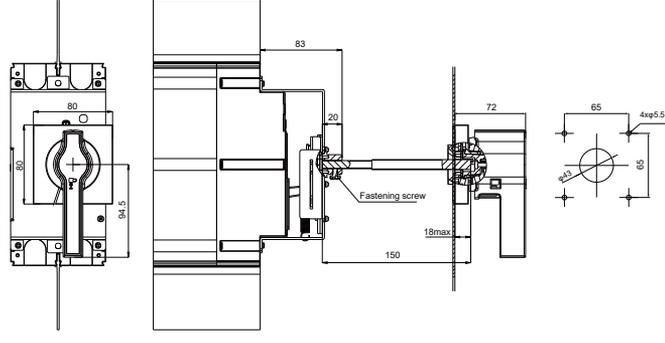
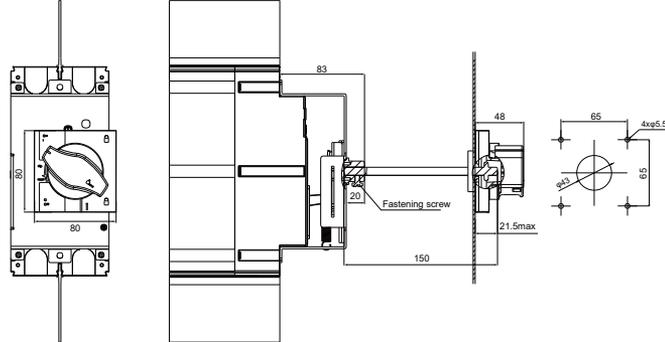
Manual operation mechanism

The manual operating mechanism is installed on the cover of the circuit breaker and is suitable for circuit breakers installed on electrical control cabinets. The circuit breaker can be closed, re tripped, and opened by rotating the handle, and has a guiding positioning to prevent the circuit breaker handle from breaking due to improper or excessive operation.

Manual operating handle:

SC2—Essentric type Y—Circular handle F—Square handle

<p style="text-align: center;">Z4:SC2-Y</p>	<p style="text-align: center;">Z4 type circular long handle manual operation mechanism (IP20 protection grade, default selection)</p>
<p style="text-align: center;">Default selection</p> 	
<p style="text-align: center;">Z4:SC2-Y</p>	<p style="text-align: center;">Z4 circular short handle manual operation mechanism (IP20 protection grade)</p>
	

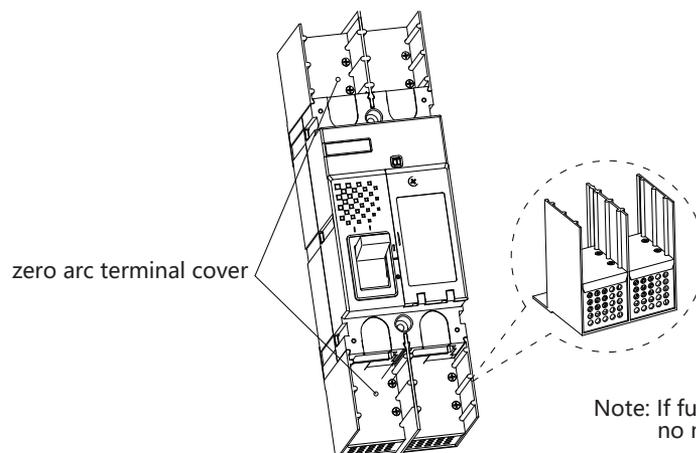
<p style="text-align: center;">Z3:SC2-F</p> <p style="text-align: center;">Default selection</p> 	<p style="text-align: center;">Z3 type square long handle manual operation mechanism (IP65 protection grade, default selection)</p> 
<p style="text-align: center;">Z3:SC2-F</p> 	<p style="text-align: center;">Z3 Type square short handle manual operation mechanism (IP65 protection grade)</p> 

Warning: manual operation mechanism must be purchased from us to ensure product quality and reliable cocordination. If it is purchased from other manufacturers, we will not assume responsibility for all consequences.

Note:

- 1.The default length of the square shaft is 150mm. Special demand can be customized (An integer multiple of 50mm is recommended).
- 2.The handle of the manual operation mechanism is a long handle by default. If a short handle is required, special remarks are required.

Zero arc terminal cover

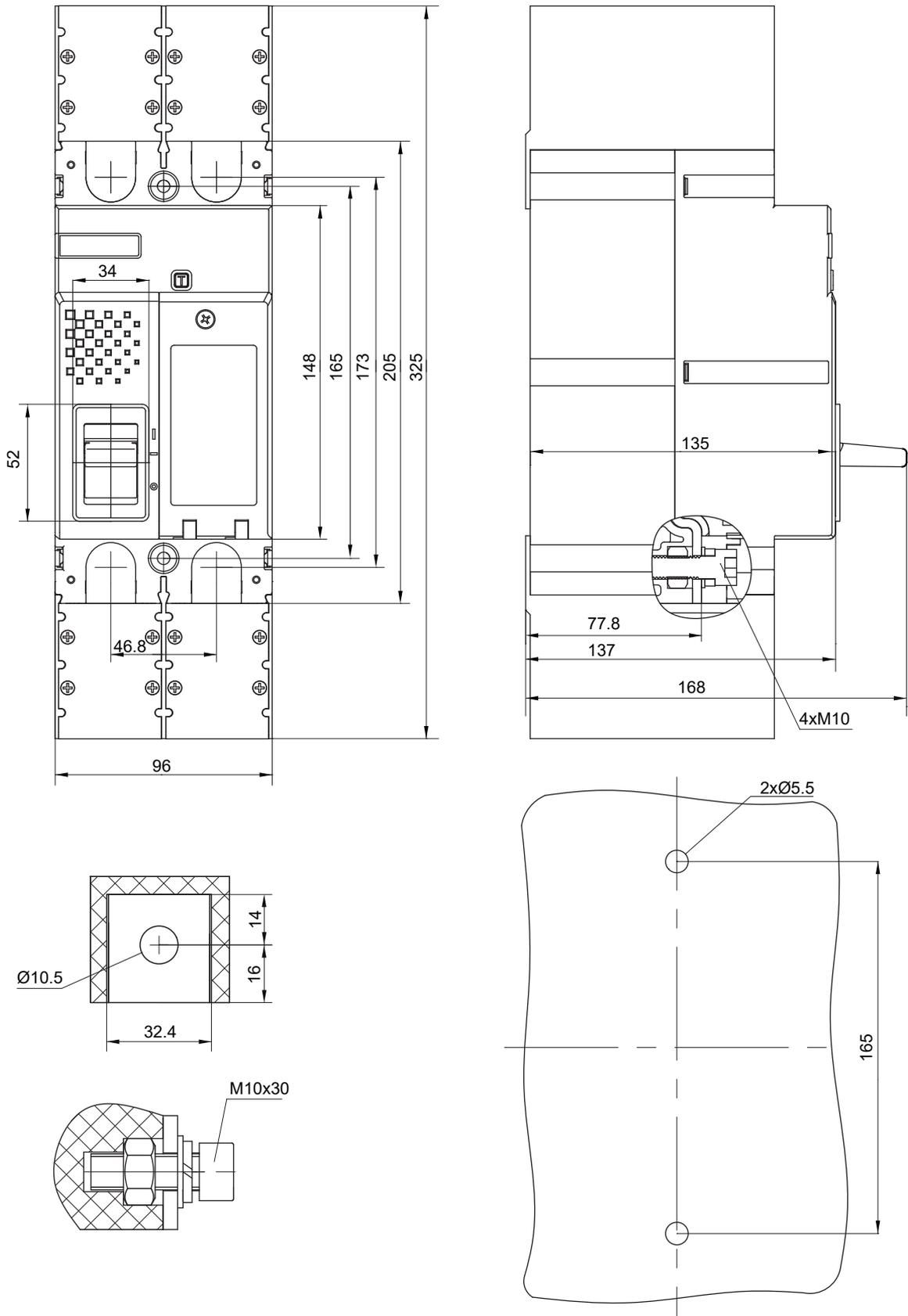


Note: If fuse protection is installed in the circuit, no need to install a zero arc terminal cover!

Product outline dimensions and opening hole diagrams

MCCB with zero arc terminal cover

unit: mm



Ordering instruction

Number description

UE	M	1E	-	320	H	/320	-2	3	00	0	1	W	-Z4
Manufacturer code: HESC													
Product code: MCCB													
Design code: New energy industry													
Frame rating: 320													
Breaking capacity: H: High breaking capacity													
Rated current: 200A, 250A, 275A, 300A, 320A													
Number of poles: 2P													
Tripping unite type: 2: Electromechanical protection; 3: Thermal+electromechanical protection													
Built-in accessory: 00: No accessories 20: Auxiliary contact; 10: Shunt trip; 40: Auxiliary contact+shunt trip													
Built-in accessory voltage: 0: No voltage 1: AC220V; 2: AC380V; 3: DC24V; 4: DC110V; 5: DC220V; Note: No voltage demand indicates that the product is not equipped with a shunttrip													
Application type code: 1: For power distribution protection; 2: For motor protection;;													
Extended function: With zero arc function;													
Mode of operation mechanism: Blank: without manual operating mechanism Circular manual handle: Z4: SC2-Y type (The long handle is used by default) Square manual handle Z3: SC2-F type (The long handle is used by default)													

Quick Selection Table

Part number	Frame rating	Breaking Capacity	/Rated current(In)					Number of poles	Trip unit code		Built-in accessory				Built-in accessory voltage					Application type code		Extended function		Operation type	
			200	250	275	300	320		2	3	00	20	10	40	0	1	2	3	4	5	1	2	Vacancy		W
UEM1E	320	H	√	√	√	√	√	√	√	√	√	√	√	√	√	√	√	√	√	√	√	√	√	√	Z4
	√	√	√	√	√	√	√	√	√	√	√	√	√	√	√	√	√	√	√	√	√	√	√	√	√

Ordering instruction

Built-in accessories

Shunt trip SHT1		
	Name	Type
	Shunt trip, to be installed on the right side, AC220V, lead-wire type	SHT1-400RY/AC220V
	Shunt trip, to be installed on the right side, AC380V, lead-wire type	SHT1-400RY/AC380V
	Shunt trip, to be installed on the right side, DC24V, lead-wire type	SHT1-400RY/DC24V
	Shunt trip, to be installed on the right side, DC220V, lead-wire type	SHT1-400RY/DC220V

Auxiliary contact AX1		
	Name	Type
	Auxiliary contact, to be installed on the right side, 1 NO 1 NC, lead-wire type	AX1-400RY

External accessory

Manual operating mechanism													
Accessory name	Model												
<p>Default selection</p> 	<p>Manual operating mechanism, essentric type operating mechanism, circular handle,</p>	<p>SC2-Y/400</p>											
			<p>Default selection</p> 	<p>Manual operating mechanism, essentric type operating mechanism, square handle</p>	<p>SC2-F/400</p>		Zero arc terminal cover HTC			Name	Type		
<p>Default selection</p> 	<p>Manual operating mechanism, essentric type operating mechanism, square handle</p>	<p>SC2-F/400</p>											
			Zero arc terminal cover HTC			Name	Type			<p>Zero arc terminal cover</p>	<p>HTC</p>		
Zero arc terminal cover HTC													
Name	Type												
	<p>Zero arc terminal cover</p>	<p>HTC</p>											

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April 2025

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HONGFA GROUP



HONGFA ELECTRIC