

# VACUUM INTERRUPTER FOR CIRCUIT BREAKER

**HFTD-12/630-25A**  
**HFTD-12/630-25AH**  
**HFTD-12/630-25AM**



## Features

- Rated voltage 12kV
- Rated short-circuit breaking current 25kA
- Mechanical endurance 10000ops
- one circle welding
- CuCr material for contact
- High insulation、Small volume、Long lifetime

## MAIN TECHNICAL SPECIFICATION

Rated voltage	12kV
Rated current	630A
Rated frequency	50/60Hz
Rated short-time power frequency withstand voltage(1min)	48kV*
Rated lightning impulse withstand voltage	85kV*
Rated short-circuit breaking current	25kA
Rated short-circuit making current	63kA
Rated short-time carrying current	25kA
Rated peak carrying current	63kA
Rated duration of short-circuit	4s
Rated time of short-circuit breaking	30ops
Max. DC-component	50%
Rated breaking current of single capacitor bank	630A
Rated breaking current of back to back capacitor bank	400A
Mechanical endurance	10000ops
Clearance between open contacts	9±1mm
Contacts closing force due to contact self-closing force and atmosphere	90±30N
Contact Counter force at rated clearance	160±30N
Circuit resistance at Min. Rated contact force	≤20μΩ
Internal gas pressure	≤5×10 <sup>-4</sup> Pa
Acceptable contact burning loss thickness	3mm
Weight of moving parts	0.5kg
Service life	20 years

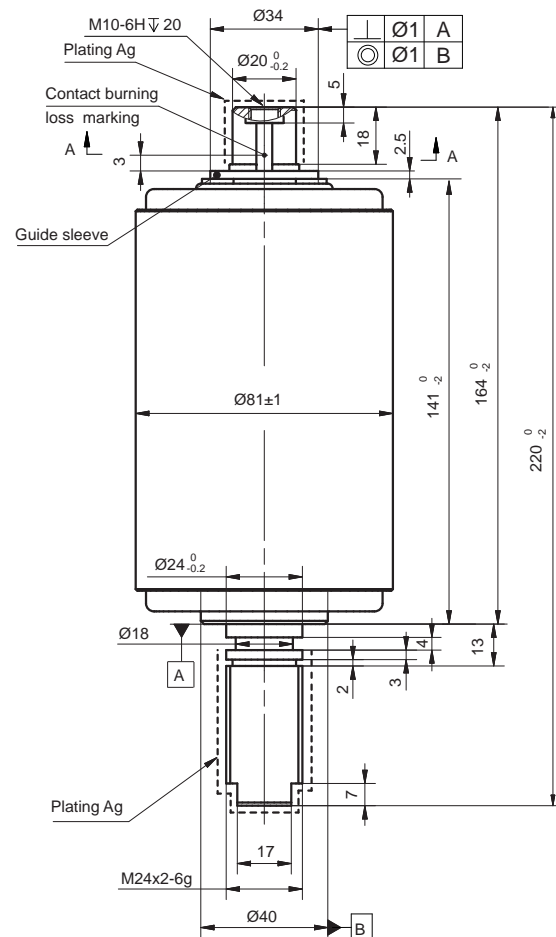
Notes: \* Transformer oil or other same types of insulating mediums

## SPECIFICATION FOR MATCHED SWITCHGEAR

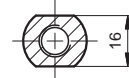
Rated contact force	2000±200N
Average opening speed	1.1±0.2m/s
Average closing speed	0.8±0.2m/s
Contact bouncing duration at closing operation	≤2ms
Contact rebounding amplitude during opening operation	≤2mm
Three-pole simultaneity	≤1ms

## OUTLINE DRAWING

Unit: mm



A-A



HONGFA VACUUM INTERRUPTER

This datasheet is for customers' reference, all the specifications are subject to change without notice.  
 Please contact Hongfa for the technical service if any query.