

全自动带料触点点焊机 full-automatic belt contact spot welding



动静簧带料触点点焊机是在带料上焊接触点的全自动化设备，包括带料自动送料、自动走动、自动定位，焊丝自动送入、自动切断，焊丝与带料在确定的位置上自动焊接，对焊接触点自动检测，对不良品自动打标记（整形、切除），良品吹灰，自动收料等全过程均自动化控制。点焊头个数可根据生产需求而定，焊接速度最高可达100次/min从而极大的提高了设备效率。整机采用机械传动方式，保证了动静簧带料触点的焊接精度的稳定性和可靠性。

Movable-stationary spring belt contact spot welding machine is a full-automatic equipment for welding contacts on the belt. It features the full-process automatic functions such as automatic feeding by belt, automatic moving, automatic positioning, automatic welding wire feeding, automatic cutting, automatic welding of welding wire and belt at the defined position, automatic detection on welded contacts, automatic marking on nonconforming contacts (reshaping or cutting off), soot-blowing for conforming contacts and automatic receiving. The number of spot welding heads can be determined by practical production demands and the maximum welding speed can reach 100 times/min which greatly improves the equipment efficiency. The machine adopts the mechanical transmission mode to ensure that the welding accuracy of movable-stationary spring belt contacts is stable and reliable.