

HFA2

FORCE-GUIDED RELAY



File No.:E134517



File No.:B 053286 0041



Features

- Multi contact arrangements: 2 Form C (2Z type), 1NO+1NC (HD1 type), 1NO+1NC (HD2 type)
- Forcibly guided contacts according to IEC 61810-3
- 8A switching capability
- High insulation capability (1.2 / 50μs): 10kV surge voltage between coil & contacts and 6kV between contact sets
- UL insulation system: Class F available

RoHS compliant

CONTACT DATA

Contact arrangement	2 Form C (2Z type) 1NO+1NC (HD1 type) 1NO+1NC (HD2 type)
Forcibly guided contacts Type (according to IEC61810-3)	HD1, HD2 type: Type A 2Z type: Type B
Contact resistance ¹⁾	100mΩ max. (at 1A 6VDC)
Contact material	AgSnO ₂
Contact rating (Res. load)	6A 250VAC / 30VDC
Min.contact load ²⁾	Gold plated:5VDC 10mA No gold plated:5VDC 100mA
Max. switching voltage	400VAC / 250VDC
Max. switching current	8A
Max. switching power	1500VA / 180W
Mechanical endurance ³⁾	1 x 10 ⁷ OPS
Electrical endurance ⁴⁾	1 x 10 ⁵ OPS (1NO: 6A 250VAC/30VDC, Resistive load, at 70°C, 1s on 9s off) 5 x 10 ⁴ OPS (1NC: 6A 250VAC/30VDC, Resistive load, at 70°C, 1s on 9s off)

Notes: 1)The data shown above are initial values.

2) Min. contact load is just a reference value in normal temperature, normal humidity, normal pressure environment and with relay pin up, which will vary depending on the power-on and off frequency, environmental conditions, expected lifespan, and installation direction. Thus, please have confirmation tests with actual load before use. And it is recommended to avoid using the relay when the temperature is below 0°C.

3) No loading test, no mechanical damage after the test.

4) Only 1 NO or NC is loaded in the test.

COIL DATA

at 23°C

Nominal Voltage VDC	Pick-up Voltage VDC Max. ¹⁾	Drop-out Voltage VDC Min. ¹⁾	Max. Voltage VDC ²⁾	Coil resistance Ω
5	3.80	0.5	7.5	35.7 x (1±10%)
6	4.50	0.6	9.0	51 x (1±10%)
9	6.80	0.9	13.5	116 x (1±10%)
12	9.00	1.2	18	206 x (1±10%)
15	11.3	1.5	22.5	321 x (1±10%)
18	13.5	1.8	27	483 x (1±10%)
21	15.8	2.1	31.5	630 x (1±10%)
24	18.0	2.4	36	823 x (1±10%)
36	27.0	3.6	54	1851 x (1±10%)
40	30.0	4.0	60	2286 x (1±10%)
48	36.0	4.8	72	3291 x (1±15%)
60	45.0	6.0	90	5142 x (1±15%)
80	64.0	8.0	120	9143 x (1±15%)
110	82.5	11.0	165	17285 x (1±15%)

Notes: 1) The data shown above are initial values.

2) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.



HONGFA RELAY

ISO9001, IATF16949, ISO14001, ISO45001, IECQ QC 080000, ISO/IEC 27001 CERTIFIED

2025 Rev. 1.00

CHARACTERISTICS

Insulation resistance		1000MΩ (at 500VDC)
Dielectric strength	Between coil & contacts	4000VAC 1 min
	Between open contacts	1500VAC 1 min
	Between contact sets	3000VAC 1 min
Surge voltage	Between coil & contacts	10kV (1.2 / 50μs)
	Between open contacts	2.5kV (1.2 / 50μs)
	Between contact sets	6.0kV (1.2 / 50μs)
Operate time (at rated voltage)		15ms max.
Release time (at rated voltage)		10ms max.
Temperature rise (at rated voltage)		60K max. (Coil driving voltage: 1.1 times Un, Contact current -carrying: rated current, at 85 °C)
Vibration resistance		NO:10Hz to 55Hz 1.6mm DA 55Hz to 200Hz, 98m/s ² NC:10Hz to 55Hz 0.4mm DA
Shock resistance	Functional	NO:98m/s ² NC: 49m/s ²
	Destructive	980m/s ²
Creepage distance	Between coil & contacts	8mm
	Between contacts	5.5mm
Clearance distance	Between coil & contacts	8mm
	Between contacts	5.5mm
Humidity		5% to 85% RH
Ambient temperature		-40°C to 85°C
Termination		PCB
Unit weight		Approx. 20g
Construction		Plastic sealed

Notes: 1) The data shown above are initial values.

2) UL insulation system: Class F, Class B.

COIL

Coil power	Approx. 700mW
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SAFETY APPROVAL RATINGS

UL/CUL	6A 250VAC / 277VAC / 30VDC at 70°C NO: Pilot duty A300, at 70°C NC: Pilot duty B300, at 70°C
TÜV	NO: 8A 250VAC at 85°C NC: 6A 250VAC at 85°C NO: 3A 240VAC(AC-15) at 55°C NC: 1.5A 240VAC(AC-15) at 55°C

Notes: 1) All values unspecified are at room temperature.

2)Only typical loads are listed above. Other load specifications can be available upon request.

ORDERING INFORMATION

Type	HFA2 /	12	-2Z	S	T	F	G	(XXX)
Coil voltage	5, 6, 9, 12, 15, 18, 21, 24, 36, 40, 48, 60, 80, 110VDC							
Contact arrangement	2Z: 2 Form C HD1: 1NO+1NC (Type 1) HD2: 1NO+1NC (Type 2)							
Construction ¹⁾	S: Plastic sealed Nil: Flux proofed							
Contact material	T: AgSnO ₂							
Insulation class	F: Class F Nil: Class B							
Contact plating	G: Gold plated Nil: No gold plated							
Special code ³⁾	XXX: Customer special requirement Nil: Standard							

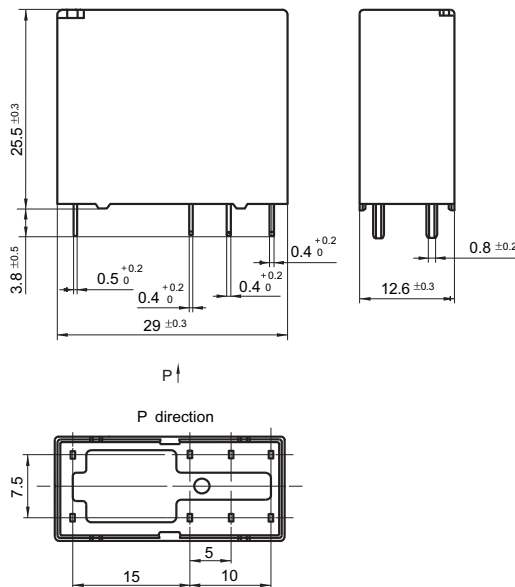
- Notes:** 1) If water cleaning is required after the relay is assembled on PCB, please contact us for suggestion about suitable parts.
2) Avoid contamination with organic solvents for the case using PC materials, otherwise chemical reactions may occur which may cause the shell to swell or crack
3) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

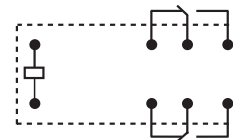
Unit: mm

HFA2/□□-2Z□T□(□□□)

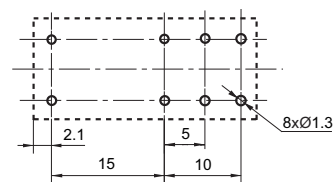
Outline Dimensions



Wiring Diagram



PCB Layout
(Bottom view)

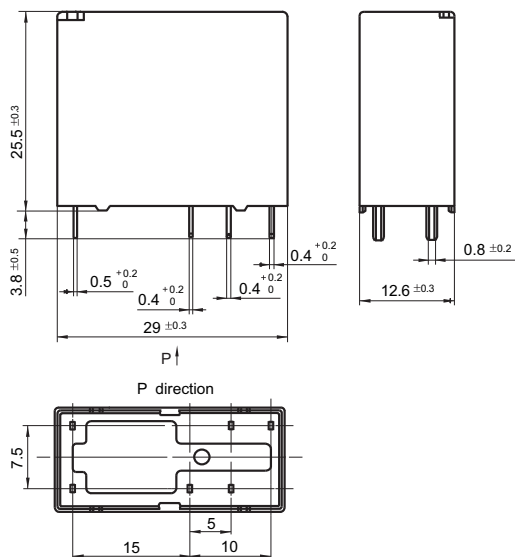


OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

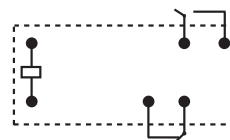
Unit: mm

HFA2/□□-HD1□T□(□□□)

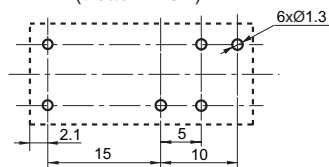
Outline Dimensions



Wiring Diagram

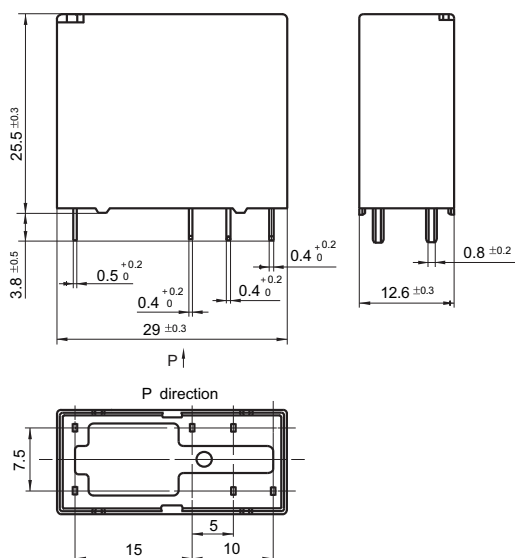


PCB Layout
(Bottom view)

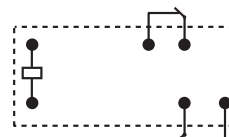


HFA2/□□-HD2□T□(□□□)

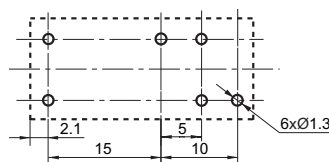
Outline Dimensions



Wiring Diagram



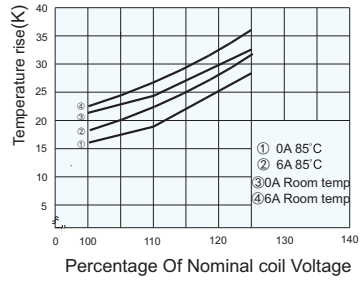
PCB Layout
(Bottom view)



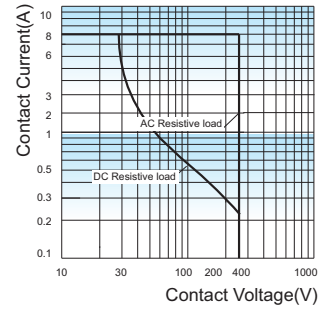
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension $\leq 1\text{mm}$, tolerance should be $\pm 0.2\text{mm}$; outline dimension $> 1\text{mm}$ and $\leq 5\text{mm}$, tolerance should be $\pm 0.3\text{mm}$; outline dimension $> 5\text{mm}$, tolerance should be $\pm 0.4\text{mm}$.
2) The tolerance without indicating for PCB layout is always $\pm 0.1\text{mm}$.

CHARACTERISTIC CURVES

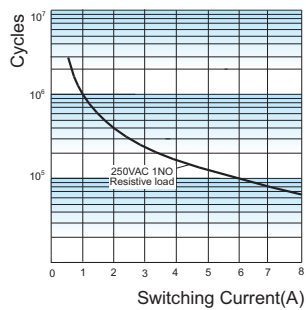
COIL TEMPERATURE RISE



LOAD BREAKING CAPACITY

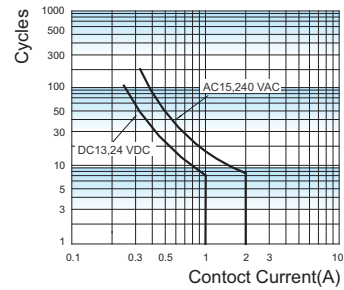


ELECTRICAL ENDURANCE



Test conditions:
1NO, Resistive load, 250VAC,
Room temp., 1s on 9s off.
The data shown above are typical values.

INDUCTIVE DURABILITY CURVE



Test conditions:
Connected to IEC61810-1 Appendix B Table
B.3 method test, at room temperature, 1NO,
1s on and 9s off.