

HF8

SUBMINIATURE INTERMEDIATE POWER RELAY



File No.:E134517



File No.:40025189



Features

- 4kV impulse withstand voltage (between coil and contacts)
- 1 Form A and 1 Form C configurations
- Subminiature, high sensitive, PCB layout
- Plastic sealed type for automatic wave soldering

CONTACT DATA

Contact arrangement	1A, 1C
Contact resistance ¹⁾	100mΩ max.(at 1A 24VDC)
Contact material	AgNi
Contact rating (Res. load)	HF8: 6A 300VAC/28VDC HF8A: 6A 277VAC/30VDC
Max. switching voltage	300VAC / 30VDC
Max. switching current	6A
Max. switching power	1800VA / 300W
Mechanical endurance	1 x 10 ⁷ OPS
Electrical endurance ²⁾	Plastic sealed: 1 x 10 ⁴ OPS Flux proofed, Standard type: 1 x 10 ⁵ OPS Flux proofed, Sensitive type: 5 x 10 ⁴ OPS (NO, 6A 300VAC, Resistive load, Room temp., 1s on 9s off)

Notes: 1) The data shown above are initial values.

2) For plastic sealed type, the venting-hole should be excised in electrical endurance test.

CHARACTERISTICS

Insulation resistance	100MΩ (at 500VDC)	
Dielectric strength	Between coil & contacts	2000VAC 1min
	Between open contacts	750VAC 1min
Operate time (at rated. volt.)	6ms max.	
Release time (at rated. volt.)	3ms max.	
Humidity	5% to 85% RH	
Operation ambient temperature	-55°C to 90°C	
Shock resistance	Functional	98m/s ²
	Destructive	980m/s ²
Vibration resistance	10Hz to 55Hz 1.5mm DA	
Termination	PCB	
Unit weight	Approx. 11g	
Construction	Plastic sealed, Flux proofed	

Notes: 1) The data shown above are initial values.

2) Please find coil temperature curve in the characteristic curves below.

3) UL insulation system: Class F, Class B, Class A.

COIL

Coil power	Standard: Approx. 450mW (48VDC: Approx. 600mW)
	Sensitive: Approx. 330mW

COIL DATA

at 23°C

Standard type

Nominal Voltage VDC	Pick-up Voltage VDC max. ²⁾	Drop-out Voltage VDC min. ²⁾	Max. Voltage VDC * ³⁾	Coil Resistance Ω
3	2.25	0.15	3.90	20 x (1±10%)
5	3.75	0.25	6.50	56 x (1±10%)
6	4.50	0.30	7.80	80 x (1±10%)
9	6.75	0.45	11.7	180 x (1±10%)
12	9.00	0.60	15.6	320 x (1±10%)
18	13.5	0.90	23.4	720 x (1±10%)
24	18.0	1.20	31.2	1280 x (1±10%)
48	36.0	2.40	62.4	3800 x (1±10%)

Sensitive type

Nominal Voltage VDC	Pick-up Voltage VDC max. ²⁾	Drop-out Voltage VDC min. ²⁾	Max. Voltage VDC * ³⁾	Coil Resistance Ω
3	2.25	0.15	3.90	28 x (1±10%)
5	3.75	0.25	6.50	80 x (1±10%)
6	4.50	0.30	7.80	110 x (1±10%)
9	6.75	0.45	11.7	250 x (1±10%)
12	9.00	0.60	15.6	440 x (1±10%)
18	13.5	0.90	23.4	1000 x (1±10%)
24	18.0	1.20	31.2	1780 x (1±10%)
48	36.0	2.40	62.4	7120 x (1±10%)

Notes: 1) When requiring pick-up voltage < 75% of nominal voltage, special order allowed.

2) The data shown above are initial values.

3) *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.



HONGFA RELAY

ISO9001, IATF16949, ISO14001, ISO45001, IECQ QC 080000, ISO/IEC 27001 CERTIFIED

2025 Rev. 1.00

SAFETY APPROVAL RATINGS

UL/CUL	Medium Duty HF8-1CH/1AH	6A 28VDC 6A 300VAC
	General Duty HF8-1C/1A	2A 28VDC 2A 300VAC 3A 120VAC
	HF8A ¹⁾	6A 30VDC(NO/NC) 6A 277VAC(NO/NC)
VDE	HF8	2.5A 250VAC COSØ=0.4 2.5A 250VAC COSØ=0.5 5A 250VAC COSØ=1 6A 250VAC COSØ=1

Notes: 1) For HF8A, only the '1CH' model has safety certification.
2) All values unspecified are at room temperature.
3) Only typical loads are listed above. Other load specifications can be available upon request. Only typical loads are listed above. Other load specifications can be available upon request.

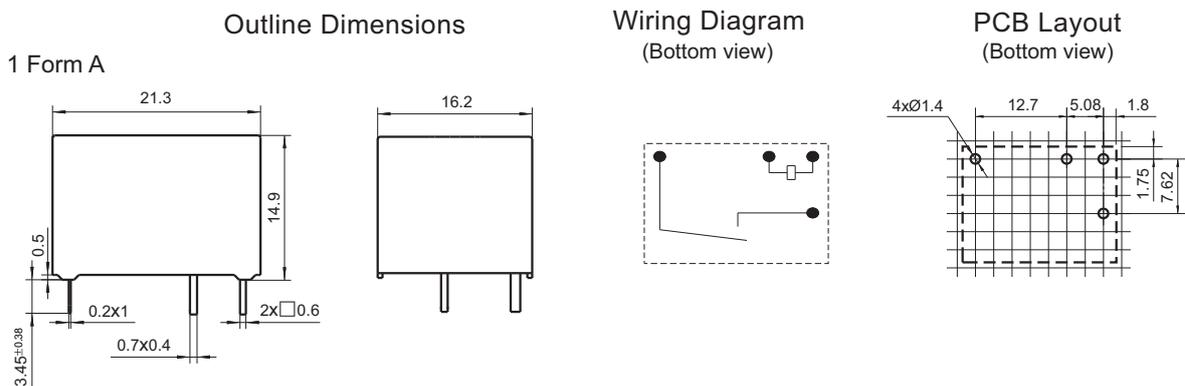
ORDERING INFORMATION

	HF8 HF8A	-1C	H	-12	D	S	E	F	(XXX)
Type	HF8: Standard type HF8A: Low cost type								
Contact arrangement:	1A: 1 Form A 1C: 1 Form C								
Contact capacity	H: Medium Duty (6A) Nil: General Duty (3A/2A)								
Coil voltage	3, 5, 6, 9, 12, 18, 24, 48VDC								
Coil voltage form	D: DC								
Coil power	S: Sensitive Nil: Standard								
Construction ¹⁾²⁾	E: Plastic sealed Nil: Flux proofed								
Insulation standard	F: Class F A: Class A (VDE version, Only for HF8-1AH/1CH) Nil: Class B								
Special code ³⁾	XXX: Customer special requirement Nil: Standard								

Notes: 1) Under the ambience with dangerous gas like H₂S, SO₂ or NO₂, plastic sealed type is recommended; Please test the relay in real applications. If the ambience allows, flux proofed type is preferentially recommended.
2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
3) The customer special requirement express as special code after evaluating by Hongfa.
4) One packing methods available: tube package, Standard tube packing length is 345mm. Any special requirement needed, please contact us for more details.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm



OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

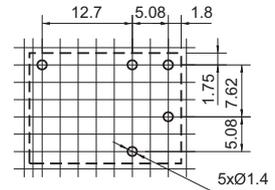
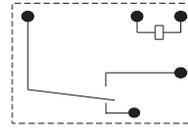
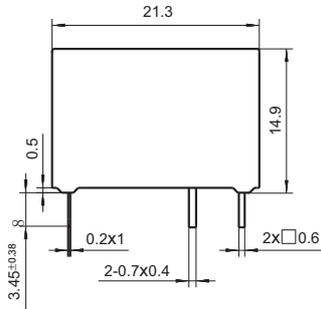
Unit: mm

Outline Dimensions

Wiring Diagram (Bottom view)

PCB Layout (Bottom view)

1 Form C

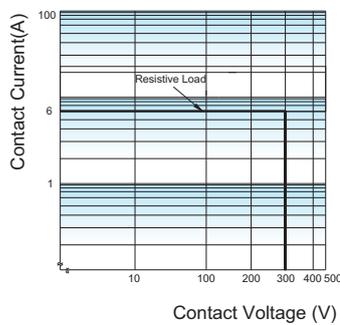


Remark: 1) This dimension does not include the solder tip, The additional tin top is max. 1mm.

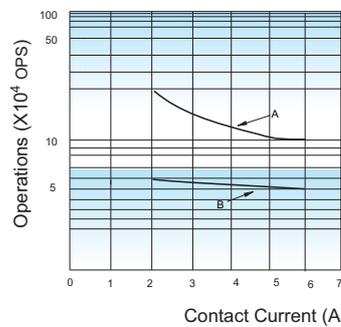
- 2) In case of no tolerance shown in outline dimension: outline dimension ≤ 1 mm, tolerance should be ± 0.2 mm; outline dimension > 1 mm and ≤ 5 mm, tolerance should be ± 0.3 mm; outline dimension > 5 mm, tolerance should be ± 0.4 mm.
- 3) The tolerance without indicating for PCB layout is always ± 0.1 mm.
- 4) The width of the gridding is 2.54mm.

CHARACTERISTIC CURVES

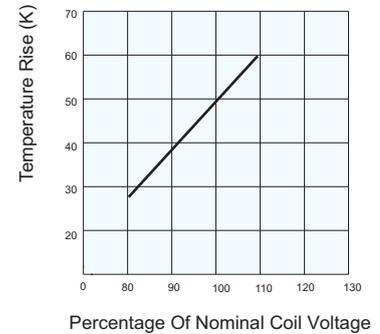
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL TEMPERATURE RISE



Notes:

- 1) Curve A: HF8-1CH Standard type
Curve B: HF8-1CH Sensitive type
- 2) Test conditions:
NO, 6A 300VAC, Resistive load,
Flux proofed, Room temp.
1s on 9s off
- 3) For plastic sealed type, the venting-hole
should be excised in electrical endurance
test.

Testing conditions: 6A at 90°C.
Mounting distance: 25mm

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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