

HF179F/HF179F-W MINIATURE HIGH POWER RELAY



File No.:E133481



File No.: R50463696



File No.:CQC20002242160



Features

- 32A switching capability
- Ambient temperature up to 105°C
- 4kV dielectric strength(between coil and contacts,for type 1/3 PCB layout)
- Flux proofed type

RoHS compliant

CONTACT DATA

Contact arrangement	1A
Contact resistance ¹⁾	10mΩ max. (6VDC 20A)
Contact material	AgSnO ₂
Contact rating(Res. load)	Standard type: 32A 277VAC(at 85°C) Sensitive type: 26A 277VAC(at 85°C)
Max. switching voltage	600VAC
Max. switching current	Standard type: 32A Sensitive type: 26A
Max. switching power	Standard type: 8864VA Sensitive type: 7202VA
Mechanical endurance	1 x 10 ⁵ ops
Electrical endurance	Standard type: 1 x 10 ⁴ ops (NO: 32A 277VAC, Resistive load, 85°C, 1s on 9s off) Sensitive type: 3 x 10 ³ ops (NO: 26A 277VAC, Resistive load, 85°C, 1s on 9s off)

Notes: The data shown above are initial values.

CHARACTERISTICS

Insulation resistance	1000MΩ (500VDC)
Dielectric strength	Between open contacts HF179F:1500VAC 1min HF179F-W:2000VAC 1min
	Between coil & contacts 4000VAC 1min(type1/3) 2500VAC 1min(type2/4)
Operate time (at nomi. volt.)	15ms max.
Release time (at nomi. volt.)	10ms max.
Shock resistance	Functional 98m/s ²
	Destructive 980m/s ²
Vibration resistance	10Hz to 55Hz 1.5mm DA
Humidity	5% to 85%RH
Ambient temperature	-40°C to 105°C
Termination	PCB
Unit weight	Approx. 16g
Construction	Flux proofed

Notes: 1)The data shown above are initial values.

COIL

Coil power	Standard type: Approx.2.8W Sensitive type: Approx.1.67W
Holding voltage	Standard type: 32% to 36%U _N (at 105°C) Sensitive type: 50% to 55%U _N (at 85°C)

- Notes:** 1)The coil holding voltage is the voltage value after the rated voltage is applied to the coil for 200ms.
2)To apply higher holding voltage than specified during long time is forbidden to prevent overheating.
3)Apply 100% to 120% of the rated coil voltage for 200ms in order for the relay to operate correctly.

COIL DATA

at 23°C

Standard type:

Nominal Voltage VDC	Pick-up Voltage VDC max. ¹⁾	Drop-out Voltage VDC min. ¹⁾	Max. Voltage VDC ²⁾	Coil Resistance Ω
12	9.6	0.6	13.2	51x (1±10%)
24	19.2	1.2	26.4	206 x (1±10%)
48	38.4	2.4	52.8	823 x (1±10%)

Sensitive type:

Nominal Voltage VDC	Pick-up Voltage VDC max. ¹⁾	Drop-out Voltage VDC min. ¹⁾	Max. Voltage VDC ²⁾	Coil Resistance Ω
12	9.6	0.6	13.2	86x (1±10%)
24	19.2	1.2	26.4	345 x (1±10%)
48	38.4	2.4	52.8	1380 x (1±10%)

- Notes:** 1)The data shown above are initial values.
2)Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

SAFETY APPROVAL RATINGS

UL/CUL ³⁾	Standard type	32A 277VAC 85°C 25A 277VAC 105°C Making 16A, Carrying 32A, Breaking 16A 277VAC 105°C Making 16A, Carrying 32A, Breaking 16A 600VAC 105°C
	Sensitive type	26A 277VAC 85°C
TÜV	Standard type	32A 277VAC 85°C 25A 277VAC 105°C Making 16A, Carrying 32A, Breaking 16A 277VAC 105°C Making 16A, Carrying 32A, Breaking 16A 600VAC 105°C
	Sensitive type	26A 277VAC 85°C

- Notes:** 1) All values unspecified are at room temperature.
2) Only typical loads are listed above. Other load specifications can be available upon request.
3) Suitable for overvoltage category III, and shall provide protection for a rated impulse withstand voltage peak of 4 kv.



HONGFA RELAY

ISO9001, IATF 16949, ISO14001, ISO45001, IECQ QC 080000, ISO/IEC 27001 CERTIFIED

2026 Rev. 1.00

ORDERING INFORMATION

HF179F/ 12 -H 1 L T F (XXX)	
Type	HF179F:1.8mm contact gap HF179F-W:2.4mm contact gap
Coil voltage	5, 9, 12, 24, 48VDC
Contact arrangement	H:1 Form A
Construction	1:Type 1 PCB layout 2:Type 2 PCB layout 3:Type 3 PCB layout (Only for Sensitive type) 4:Type 4 PCB layout (Only for Sensitive type)
Coil power	Nil:Standard type(2.8W) L:Sensitive type(1.67W, Only for type3/4)
Contact material	T: AgSnO ₂
Insulation standard	F: Class F
Special code ¹⁾	XXX: Customer special requirement Nil: Standard

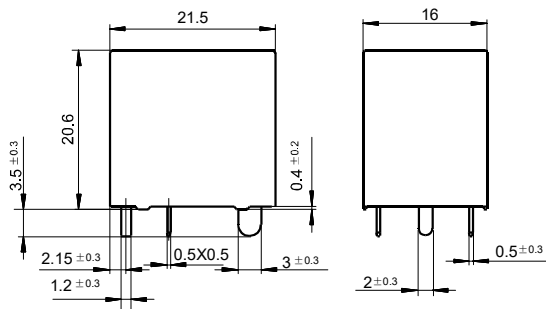
Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂ or NO₂, dust, etc.); We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂ or NO₂, dust, etc);
2) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

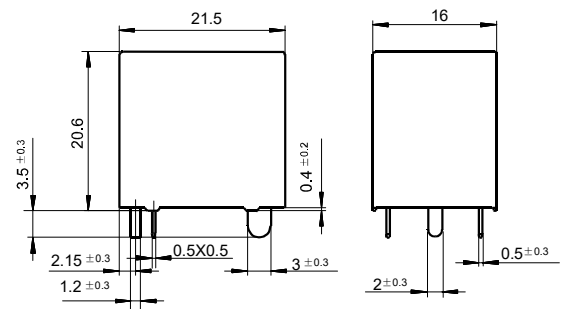
Unit: mm

Outline Dimensions

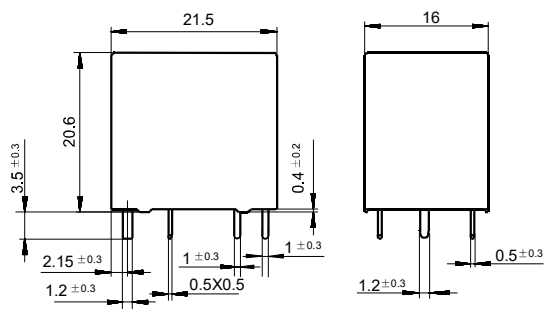
Type 1 PCB layout



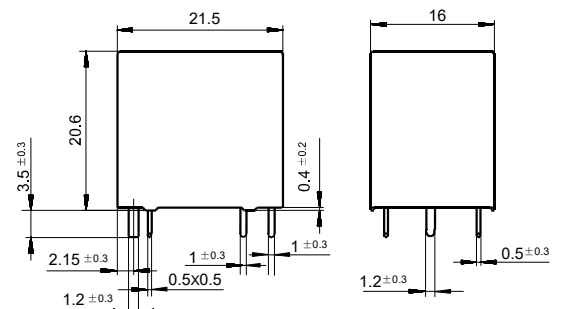
Type 2 PCB layout



Type 3 PCB layout

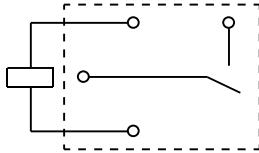


Type 4 PCB layout

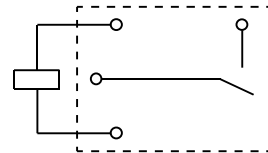


Wiring Diagram(Bottom view)

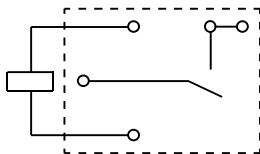
Type 1 PCB layout



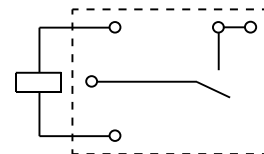
Type 2 PCB layout



Type 3 PCB layout

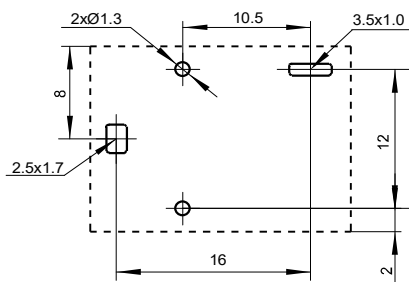


Type 4 PCB layout

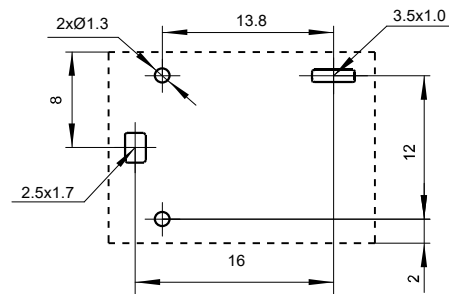


PCB Layout(Bottom view)

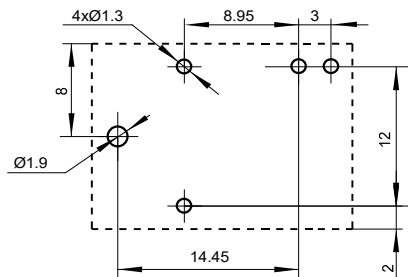
Type 1 PCB layout



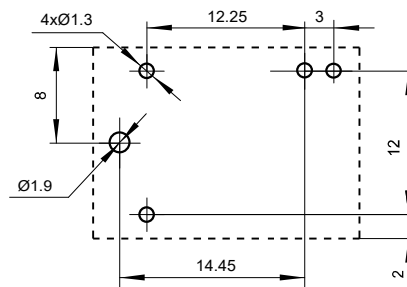
Type 2 PCB layout



Type 3 PCB layout



Type 4 PCB layout



- Notes:** 1) In case of no tolerance shown in outline dimension: outline dimension $\leq 1\text{mm}$, tolerance should be $\pm 0.2\text{mm}$; outline dimension $> 1\text{mm}$ and $\leq 5\text{mm}$, tolerance should be $\pm 0.3\text{mm}$; outline dimension $> 5\text{mm}$, tolerance should be $\pm 0.4\text{mm}$.
 2) The tolerance without indicating for PCB layout is always $\pm 0.1\text{mm}$.

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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