

# HFA4

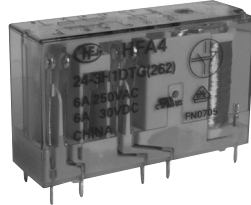
# FORCE-GUIDED RELAY



File No.:E134517



File No.:40034342



## Features

- Multi contact arrangements: 2NO+2NC, 3NO+1NC
- Forcibly guided contacts according to IEC 61810-3
- 6A switching capability
- Low input power: 360mW
- High insulation capability: 10kV surge voltage between input and output
- UL insulation system: Class F available

RoHS compliant

## CONTACT DATA

Contact arrangement	2NO+2NC (2H2D type) 3NO+1NC (3H1D type)
Forcibly guided contacts Type (according to IEC61810-3)	Type A
Contact resistance <sup>1)</sup>	100mΩ max. (at 1A 6VDC)
Contact material	AgSnO <sub>2</sub>
Contact rating (Res. load)	6A 250VAC / 30VDC
Min.contact load <sup>2)</sup>	5VDC 10mA
Max. switching voltage	400VAC / 30VDC
Max. switching current	6A
Max. switching power	1500VA / 180W
Mechanical endurance <sup>3)</sup>	1 x 10 <sup>7</sup> OPS
Electrical endurance	1 x 10 <sup>5</sup> OPS (1NO: 6A 30VDC, Resistive load, Room temp., 1s on 9s off) 1 x 10 <sup>5</sup> OPS (1NO: 6A 250VAC, Resistive load, Room temp., 1s on 9s off)

**Notes:** 1) The data shown above are initial values.  
2) Min. contact load is just a reference value in normal temperature, normal humidity, normal pressure environment and with relay pin up, which will vary depending on the power-on and off frequency, environmental conditions, expected lifespan, and installation direction. Thus, please have confirmation tests with actual load before use. And it is recommended to avoid using the relay when the temperature is below 0°C.  
3) No loading test, no mechanical damage after the test.

## COIL

Coil power	Approx. 360mW
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## COIL DATA at 23°C

Nominal Voltage VDC	Pick-up Voltage VDC max. <sup>1)</sup>	Drop-out Voltage VDC min. <sup>1)</sup>	Max. Voltage VDC <sup>2)</sup>	Coil resistance Ω
5	3.8	0.5	6.5	70 x (1±10%)
6	4.5	0.6	7.8	100 x (1±10%)
9	6.8	0.9	11.7	225 x (1±10%)
12	9.0	1.2	15.6	400 x (1±10%)
18	13.5	1.8	23.4	900 x (1±10%)
24	18.0	2.4	31.2	1600 x (1±10%)
36	27.0	3.6	46.8	3600 x (1±10%)
48	36.0	4.8	62.4	6400 x (1±10%)
110	82.5	11	143	33611 x (1±10%)

**Notes:** 1) The data shown above are initial values.  
2) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.



HONGFA RELAY

ISO9001, IATF16949, ISO14001, ISO45001, IECQ QC 080000, ISO/IEC 27001 CERTIFIED

2025 Rev. 1.00

## CHARACTERISTICS

Insulation resistance		1000MΩ (at 500VDC)
Dielectric strength	Between coil & contacts	4000VAC 1 min
	Between open contacts	1500VAC 1 min
	Between contact sets	2500VAC 1 min (7-8/9-10) 4000VAC 1 min (Other)
Surge voltage	Between coil & contacts	10kV (1.2 / 50μs)
	Between contact sets	5kV (1.2 / 50μs)
Operate time (at rated voltage)		20ms max.
Release time (at rated voltage)		20ms max.
Temperature rise (at rated voltage)		≤60K (Coil driving voltage: 1.1 times Un, Contact current -carrying: rated current, at 85 °C)
Vibration resistance		NO/NC:10Hz to 55Hz 1.5mm DA NO:55Hz to 200Hz, 98m/s <sup>2</sup> NC:55Hz to 200Hz, 49m/s <sup>2</sup>
Shock resistance	Functional	100m/s <sup>2</sup>
	Destructive	980m/s <sup>2</sup>
Creepage distance	Between coil & contacts	8mm
	Between contacts	5.5mm
Clearance distance	Between coil & contacts	8mm
	Between contacts	5.5mm
Humidity		5% to 85% RH
Ambient temperature		-40°C to 85°C
Termination		PCB
Unit weight		Approx. 20g
Construction		Flux proofed

**Notes:** 1) The data shown above are initial values.  
2) UL insulation system: Class F, Class B.

## SAFETY APPROVAL RATINGS

UL/CUL	6A 277VAC / 250VAC / 125VAC at 85°C 6A 30VDC at 85°C Pilot duty: 2A 240VAC at room temp.
VDE	6A 250VAC at 85°C 6A 30VDC at 85°C AC-15: 1.5A 240VAC at room temp. AC-15: 2A 240VAC at room temp.

**Notes:** 1) All values unspecified are at room temperature.  
2) Only typical loads are listed above. Other load specifications can be available upon request.

## ORDERING INFORMATION

Type	HFA4 / 24 -2H2D T G F (XXX)
Coil voltage	5, 6, 9, 12, 18, 24, 36, 48, 110VDC
Contact arrangement	2H2D: 2NO+2NC 3H1D: 3NO+1NC
Contact material	T: AgSnO <sub>2</sub>
Contact plating	G: Gold plated
Insulation class	F: Class F
Special code <sup>4)</sup>	XXX: Customer special requirement Nil: Standard

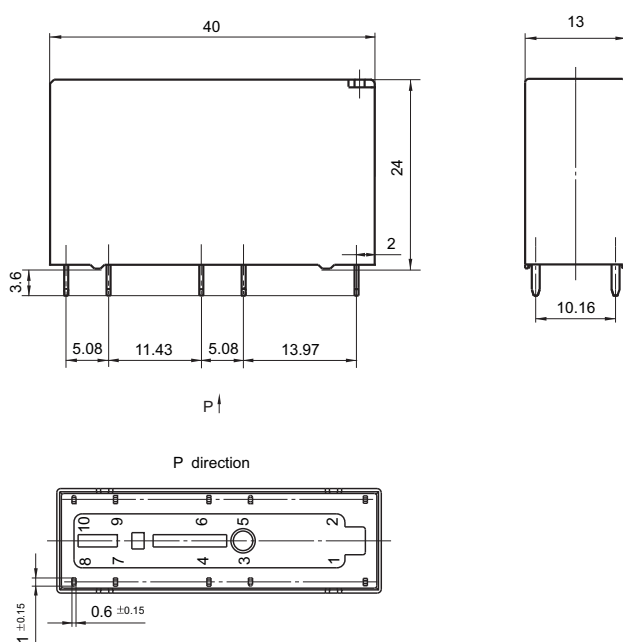
**Notes:** 1) Flux-proofed relays can not be used in the environment with pollutants like H<sub>2</sub>S, SO<sub>2</sub>, NO<sub>2</sub>, dust, etc.  
2) This product is a soldering flux type products, when the product into the PCB plate welding does not allow for cleaning.  
3) Avoid contamination with organic solvents for the case using PC materials, otherwise chemical reactions may occur which may cause the shell to swell or crack.  
4) The customer special requirement express as special code after evaluating by Hongfa.(310)Means Construction meets the requirement of IEC61810-1 RT III.

## OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

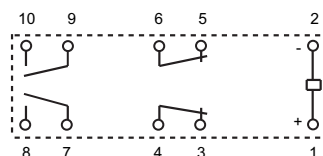
Unit: mm

HFA4/□□-2H2DTG(□□□)

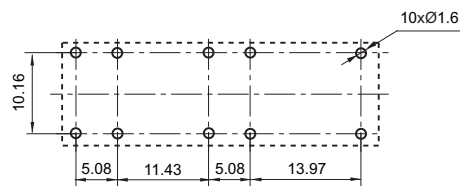
Outline Dimensions



Wiring Diagram  
(Bottom view)



PCB Layout  
(Bottom view)

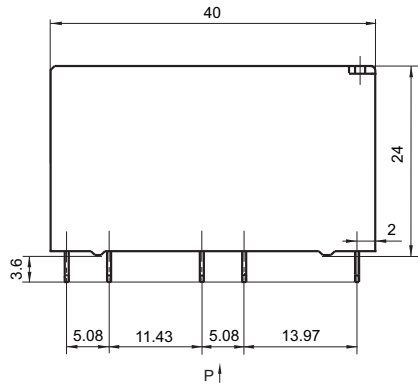


## OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

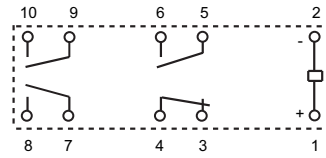
Unit: mm

HFA4/□□-3H1DTG(□□□)

Outline Dimensions



Wiring Diagram  
(Bottom view)



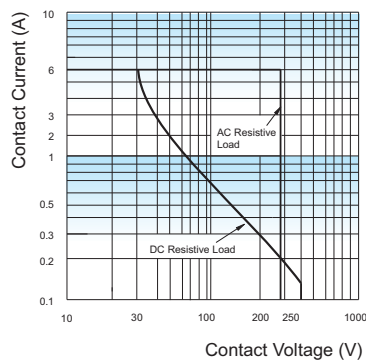
PCB Layout  
(Bottom view)



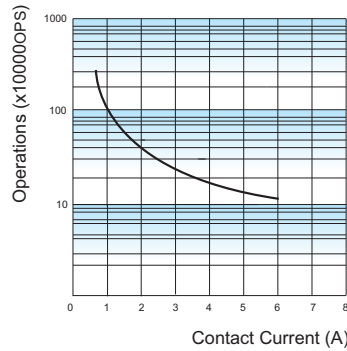
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension  $\leq 1\text{mm}$ , tolerance should be  $\pm 0.2\text{mm}$ ; outline dimension  $> 1\text{mm}$  and  $\leq 5\text{mm}$ , tolerance should be  $\pm 0.3\text{mm}$ ; outline dimension  $> 5\text{mm}$ , tolerance should be  $\pm 0.4\text{mm}$ .  
2) The tolerance without indicating for PCB layout is always  $\pm 0.1\text{mm}$ .

## CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER

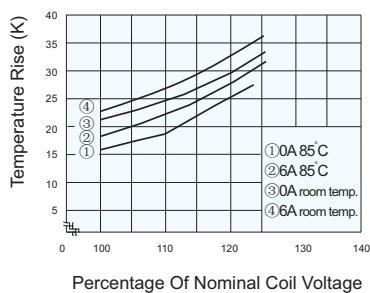


ENDURANCE CURVE

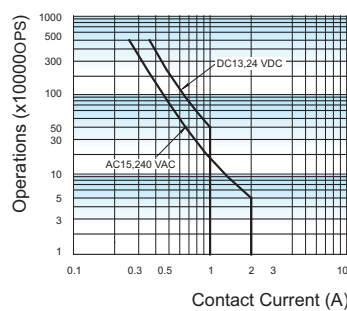


**Test conditions:**  
1NO, Resistive load, 250VAC,  
Room temp., 1s on 9s off.  
The data shown above are typical values.

COIL TEMPERATURE RISE



INDUCTIVE DURABILITY CURVE



**Test conditions:**  
Connected to IEC61810-1 Appendix B Table  
B.3 method test, at room temperature, 1NO,  
1s on and 9s off.