

HFK7-T

AUTOMOTIVE RELAY



Typical Applications

Rear window defogger, Lamp control, Seat heaters, Powered window, etc.

Features

- Max. continuous current 30A
- Max. making current 100A
- Extended temp. Range up to 125°C
- With highly established reliability
- Strong resistance ability to shock & vibration
- RoHS & ELV compliant

CHARACTERISTICS

| | | | |
|---------------------------------------|-------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------|
| Contact arrangement | 1A, 1C | Ambient temperature | -40°C to 125°C |
| Voltage drop ¹⁾ | Typ.: 30mV (at 10A) | Vibration resistance ⁷⁾ | 10Hz to 100Hz, 44.1m/s ² |
| | Max.: 250mV max. (at 10A) | shock resistance ⁷⁾ | 100m/s ² |
| Max. continuous current ²⁾ | 41A 30min/30A continuous (at 23°C) | Termination | PCB ⁸⁾ |
| | 38A 30min/20A continuous (at 85°C) | Construction | Plastic sealed, Flux proofed |
| | 35A 30min/15A continuous (at 125°C) | Unit weight | Approx. 5g |
| Max. switching current | Make: 100A ³⁾ | 1) Initial value | |
| | Break: 30A (Resistive, 14VDC) | 2) The test under the follow conditions: | |
| Max. switching voltage | 16VDC | a. The relay is mounted on the PCB, the coil is applied with 100% rated voltage; | |
| Min. contact load ⁴⁾ | 1A 12VDC | b. The PCB is a double layer board, the thickness of the copper foil per layer is 4oz (140µm), The copper foil width corresponding to each load pin is 3.76×(1±5%)mm, the length of the copper foil is 50mm±1mm, and the Tg value of the PCB is 150°C or above. | |
| Electrical endurance | See "CONTACT DATA" | c. It varies by connection conditions. Additionally, reliable performance under repeated power-on cannot be guaranteed. Verify based on actual operating conditions during use. | |
| Mechanical endurance | 1 × 10 ⁷ OPS | 3) Inrush peak current under lamp load, at 14VDC. | |
| Initial insulation resistance | 100MΩ (at 500VDC) | 4) Lower limit target for on-off operation at low load. This value varies by on-off frequency, environmental conditions and expected reliability level; verify with actual load during use; | |
| Withstand voltage ⁵⁾ | 500VAC | 5) 1 min, leakage current less than 1mA. | |
| Operate time | Typ.: 4ms, | 6) The value is measured when voltage drops suddenly from nominal voltage to 0VDC and coil is not paralleled with suppression circuit. | |
| | Max.: 10ms | 7) When non-energized, close time of NO contacts shall not exceed 10µs. | |
| Release time ⁶⁾ | Typ.: 1ms | 8) Since it is an environmental friendly product, please select lead-free solder when welding. The recommended soldering temperature and time is (260±3)°C, (5±0.5)s. | |
| | Max.: 10ms | | |

CONTACT DATA¹⁾

| Load voltage | Load type | | Load current A | | On/Off ratio | | Electrical endurance ¹⁾ OPS | Contact material | Ambient Temp. |
|--------------|-------------------|-------|----------------|----|--------------|-------|----------------------------------------|--------------------|----------------|
| | | | 1A, 1C | | On s | Off s | | | |
| | | | NO | NC | | | | | |
| 14VDC | Resistive | Make | 30 | 15 | 2 | 2 | 1x10 ⁵ | AgSnO ₂ | 23°C |
| | | Break | 30 | 15 | | | | | |
| | Inductive L=0.5mH | Make | 40 | — | 2 | 2 | 1x10 ⁵ | AgSnO ₂ | -40°C to 125°C |
| | | Break | 20 | — | | | | | |
| | Lamp | Make | 100 | — | 2 | 2 | 1x10 ⁵ | AgSnO ₂ | |
| | | Break | 10 | — | | | | | |
| | Motor L=0.25mH | Make | 32 | — | 0.5 | 9.5 | 1x10 ⁵ | AgSnO ₂ | 23°C |
| | | Break | 32 | — | | | | | |

Notes: This table tests the data without paralleling the suppression components. When the actual use conditions do not match the table, please provide detailed conditions of use to Hongfa for more technical support.



HONGFA RELAY

ISO9001, IATF16949, ISO14001, ISO45001, IECQ QC 080000, ISO/IEC 27001 CERTIFIED

2025 Rev. 1.00

COIL DATA

at 23°C

| Nominal voltage VDC | Contact arrangement | Pick-up voltage VDC max. | | | Drop-out voltage VDC min. | | | Coil resistance $\times(1\pm 10\%)$ Ω | Power consumption W |
|---------------------|---------------------|--------------------------|------|-------|---------------------------|------|-------|----------------------------------------------|---------------------|
| | | 23°C | 85°C | 125°C | 23°C | 85°C | 125°C | | |
| 12 | 1A | 7 | 8.7 | 9.8 | 1 | 1.2 | 1.4 | 300 | 0.48 |
| | 1C | 7 | 8.7 | 9.8 | 1 | 1.2 | 1.4 | 260 | 0.55 |

Notes: Custom operating voltages available upon request.

ORDERING INFORMATION

| | | | | | | |
|----------------------------------|------------------------------------------------------------------------|----|-------------------|---|---|-------|
| Type | HFK7-T / Reflow soldering version or high heat-resistant version | 12 | -H | S | T | (XXX) |
| Coil voltage | 12: 12VDC | | | | | |
| Contact arrangement | H: 1 Form A | | Z: 1 Form C | | | |
| Construction | S: Plastic sealed ¹⁾ | | Nil: Flux proofed | | | |
| Contact material | T: AgSnO ₂ | | | | | |
| Special code²⁾ | XXX: Customer special requirement | | Nil: Standard | | | |

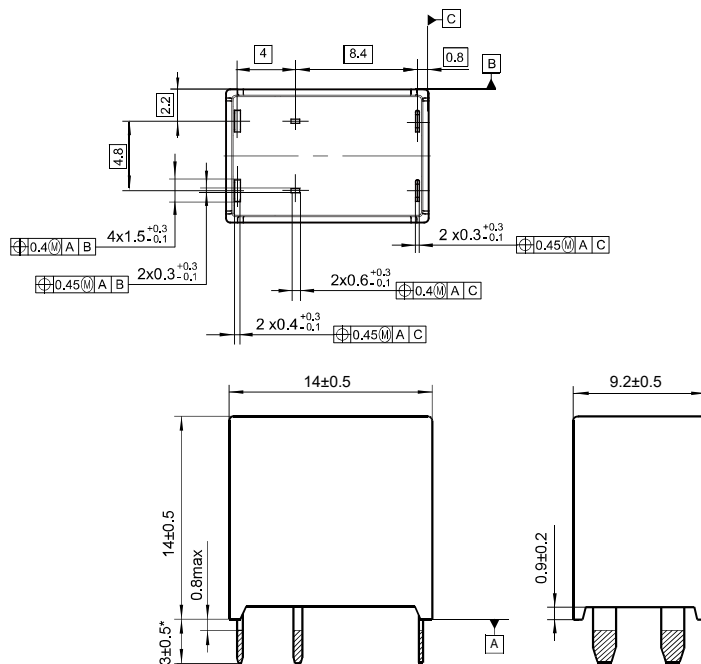
Notes: 1) Contact us for suitable soldering conditions and product specifications if post-soldering cleaning or surface treatment is required after the relays are soldered onto the PCB.

2) The performance parameters of products with characteristic numbers shall be subject to the specific specifications provided by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

Outline Dimensions

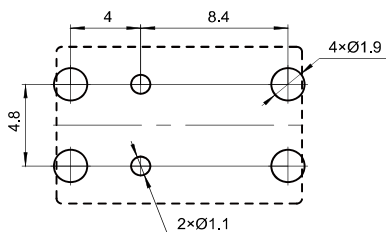


Notes: * The additional tin top is max. 1mm.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

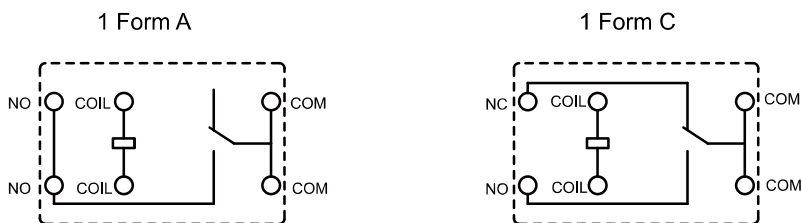
Unit: mm

PCB Layout(Bottom view)



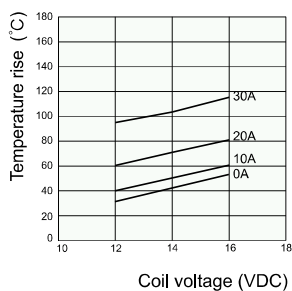
Notes: The tolerance without indicating for PCB layout is always ± 0.1 mm.

Wiring Diagram(Bottom view)

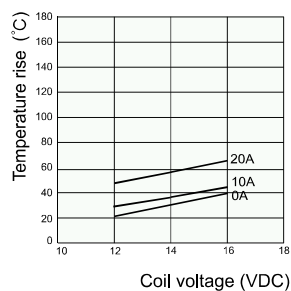


CHARACTERISTIC CURVES

- 1) Coil temperature rise (23°C)
 Experiment: HFK7-T/12-HT
 Amount: three
 Carrying current: 0A, 10A, 20A, 30A
 Ambient temp: 23°C



- 2) Coil temperature rise (125°C)
 Experiment: HFK7-T/12-HT
 Amount: three
 Carrying current: 0A, 10A, 20A
 Ambient temp: 125°C



Remark: The coil temperature rise test requires the relay to be installed on the PCB. The PCB is double-layered. The thickness of the copper foil is 4oz (140 μm), the width of each copper foil is 3.76x(1 \pm 5%)mm, the length of the copper foil is 50mm \pm mm, and the Tg value of the PCB board is 150 $^{\circ}\text{C}$. The installation spacing between relay samples is 100mm.

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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